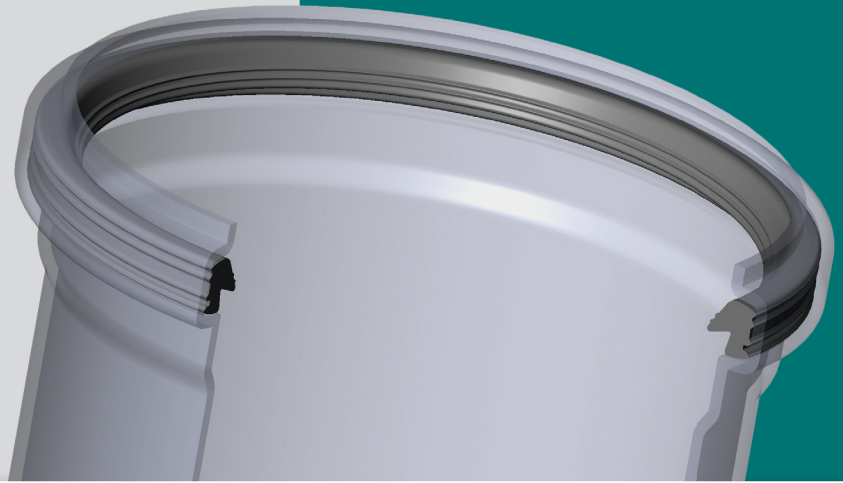




BL-LIP SEAL

for PLASTIC PIPES and FITTINGS



APPLICATION

Pipes and Fittings

- PVC sewer pipes and fittings according EN 1401-1, DIN 19534
- PP sewer pipes and fittings according EN 1852
- PP soil and waste (inhouse) EN 1451-1, DIN 19560

Material

Hardness: 60 ± 5 IRHD
SBR, EPDM acc. EN 681-1 WC (L)
NBR acc. EN 681-1 WG (oil resistant)

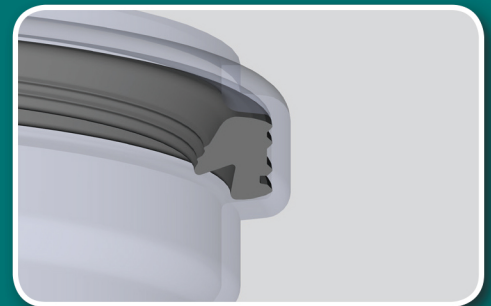
Other material and application on request

Performance of the seal

- Automatic assembly possible
- Low insertion force
- Reliable function under extreme condition
- Vacuum qualified
- Long life time according EU BPR 89/106/EEC

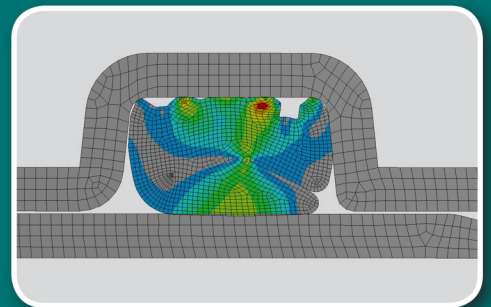
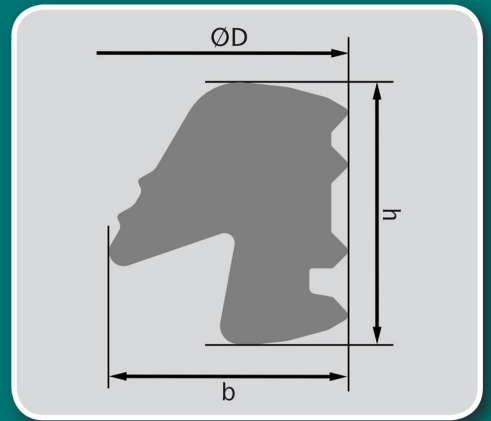
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- Material development and production inhouse
- High consistency of all properties confirmed by external surveillance: MPA, Kiwa



DIMENSIONS - mm

DN/OD EN 1401/1451/1852	DN DIN 19534/19560	Ø D (mm)	b (mm)	h (mm)
32	32	39.50 ± 0.5	4.95 ± 0.3	6.00 ± 0.3
40	40	51.70 ± 0.5	6.90 ± 0.3	7.80 ± 0.3
50	50	61.80 ± 0.5	6.90 ± 0.3	7.80 ± 0.3
56	-	67.50 ± 0.5	6.50 ± 0.3	7.80 ± 0.3
63	-	75.10 ± 0.5	6.90 ± 0.3	7.80 ± 0.3
75	70	87.10 ± 0.6	6.90 ± 0.3	7.80 ± 0.3
90	-	103.20 ± 0.6	7.60 ± 0.3	8.90 ± 0.3
100	-	114.10 ± 0.7	8.20 ± 0.3	9.30 ± 0.3
110	100	123.50 ± 0.7	7.90 ± 0.3	9.10 ± 0.3
125	125	142.30 ± 0.8	9.00 ± 0.3	10.20 ± 0.3
140	-	157.95 ± 0.8	9.00 ± 0.3	10.20 ± 0.3
160	150	180.25 ± 0.8	10.50 ± 0.3	11.50 ± 0.3
200	200	223.85 ± 1.0	11.40 ± 0.3	12.80 ± 0.3
250	250	282.00 ± 2.0	15.20 ± 0.4	19.00 ± 0.5
315	300	350.00 ± 2.5	16.30 ± 0.4	20.30 ± 0.5
355	-	393.70 ± 2.6	18.70 ± 0.5	23.70 ± 0.5
400	400	441.20 ± 3.0	18.70 ± 0.5	23.70 ± 0.5
500	500	549.00 ± 3.0	24.60 ± 0.5	29.40 ± 0.5
630	600	688.80 ± 3.6	29.30 ± 0.7	33.70 ± 0.7
710	-	775.00 ± 4.2	33.20 ± 0.8	38.20 ± 0.8
800	-	872.00 ± 5.8	36.50 ± 1.0	47.00 ± 1.0



Subject to modifications and amendments – © Bode GmbH, Henstedt-Ulzburg 2018

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